

## REMARKS

Accompanying this Preliminary Amendment, please find a Substitute Specification which overcomes the informalities noted in the original specification. The undersigned avers that the enclosed Substitute Specification only includes the changes which are indicated on the accompanying enclosed Marked-Up Specification and does not contain any new subject matter.

Newly entered claims 14-23 merely rewrite the subject matter of Chapter II amended claims 1-13 in a more traditional U.S. claim format. The entered amendments are not, in any way, directed at distinguishing the present invention from any known prior art. Please consider the newly entered claims upon consideration of this application.

In the event that there are any fee deficiencies or additional fees are payable, please charge the same or credit any overpayment to our Deposit Account (Account No. 04-0213).

Respectfully submitted,



Michael J. Bujold, Reg. No. 22,018  
**Customer No. 020210**  
Davis & Bujold, P.L.L.C.  
112 Pleasant Street  
Concord NH 03301-2931  
Telephone 603-226-7490  
Facsimile 603-226-7499  
E-mail: patent@davisandbujold.com



ZF ~~8700~~ S

03-~~10~~-08

1 / 4

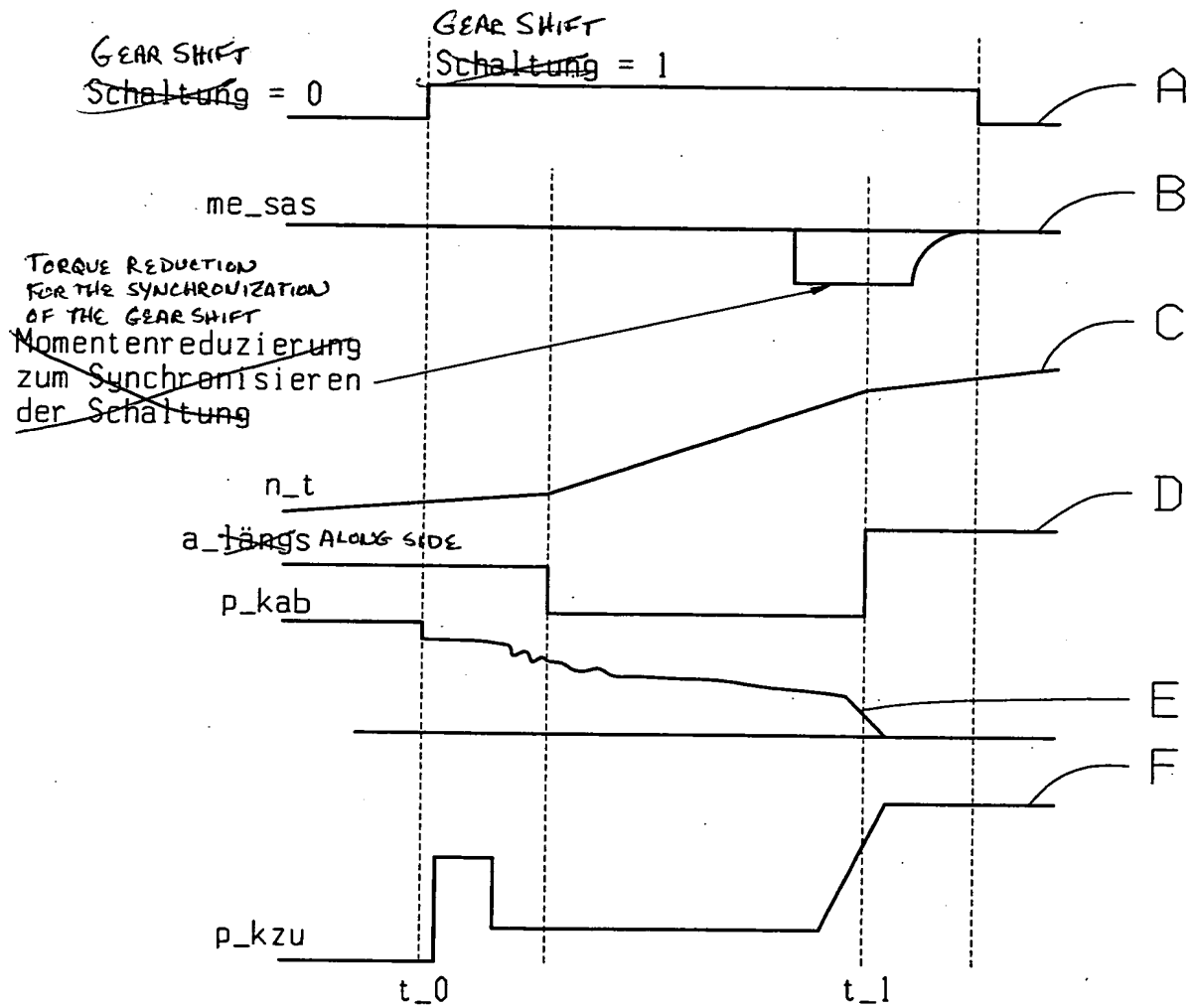


Fig. 1  
PRIOR ART



ZF ~~8700~~ S

03-10-08

2/4

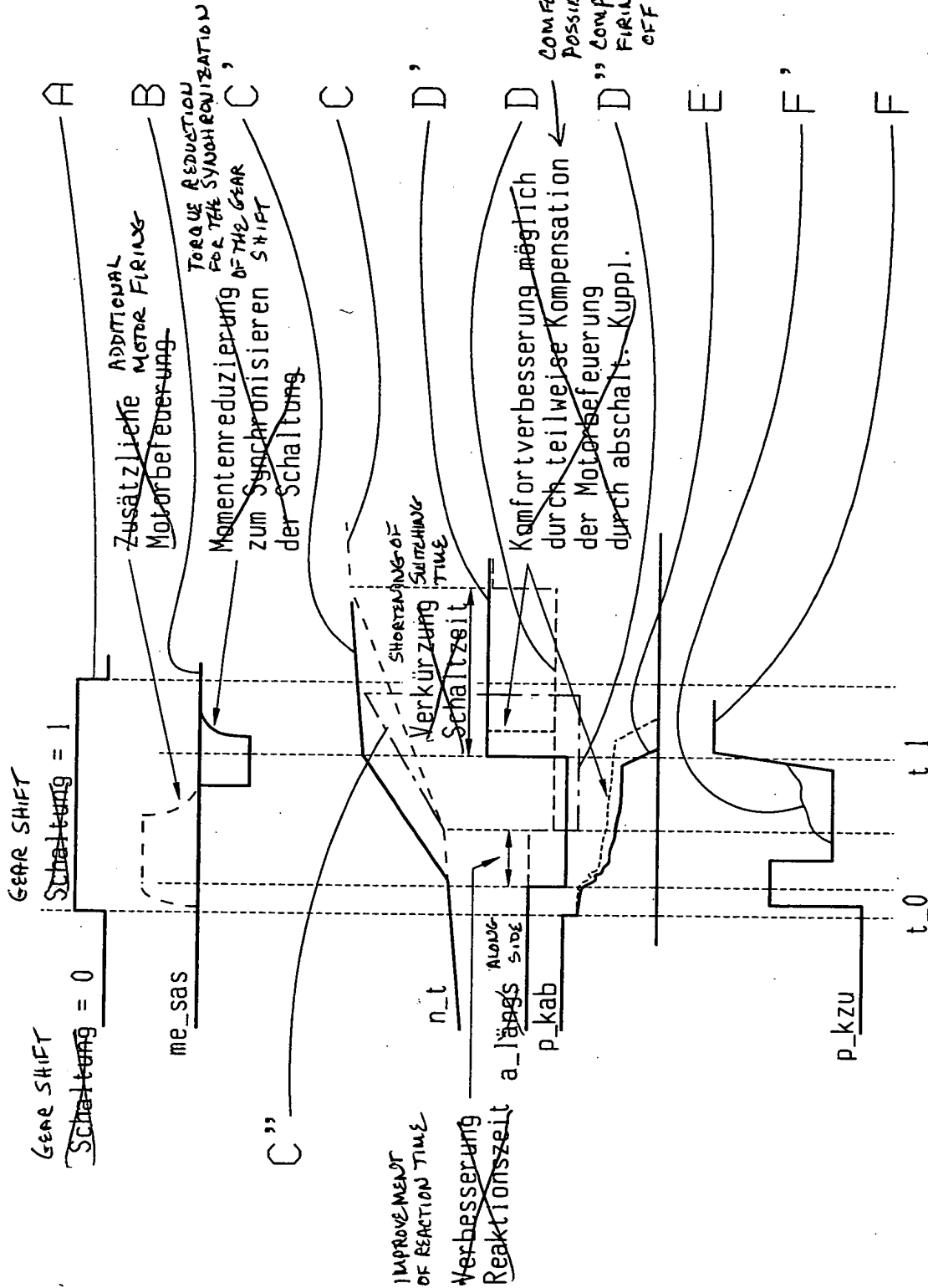


Fig. 2



ZF ~~8700~~ S

~~03-10-08~~

3/4

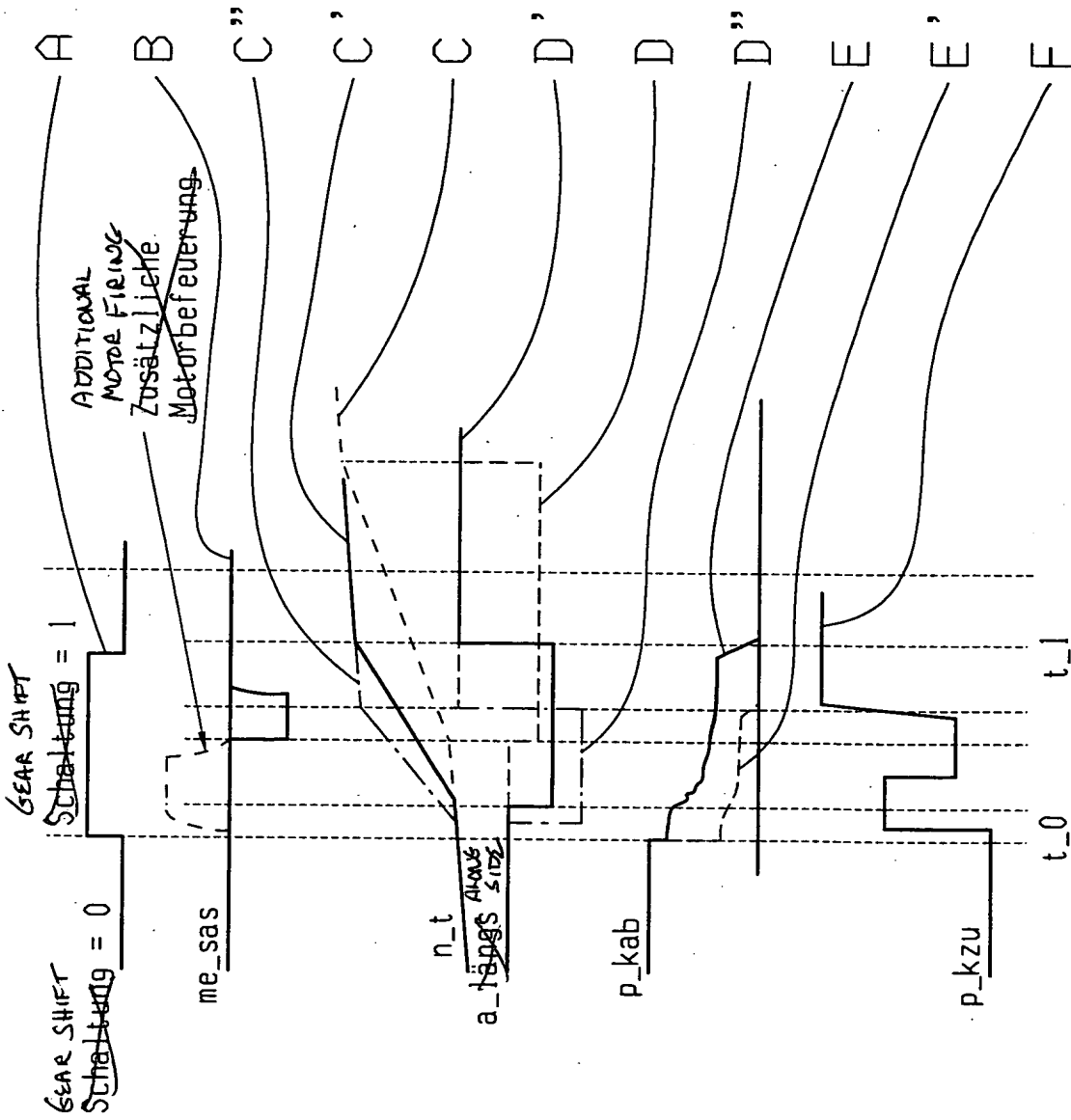


Fig. 3

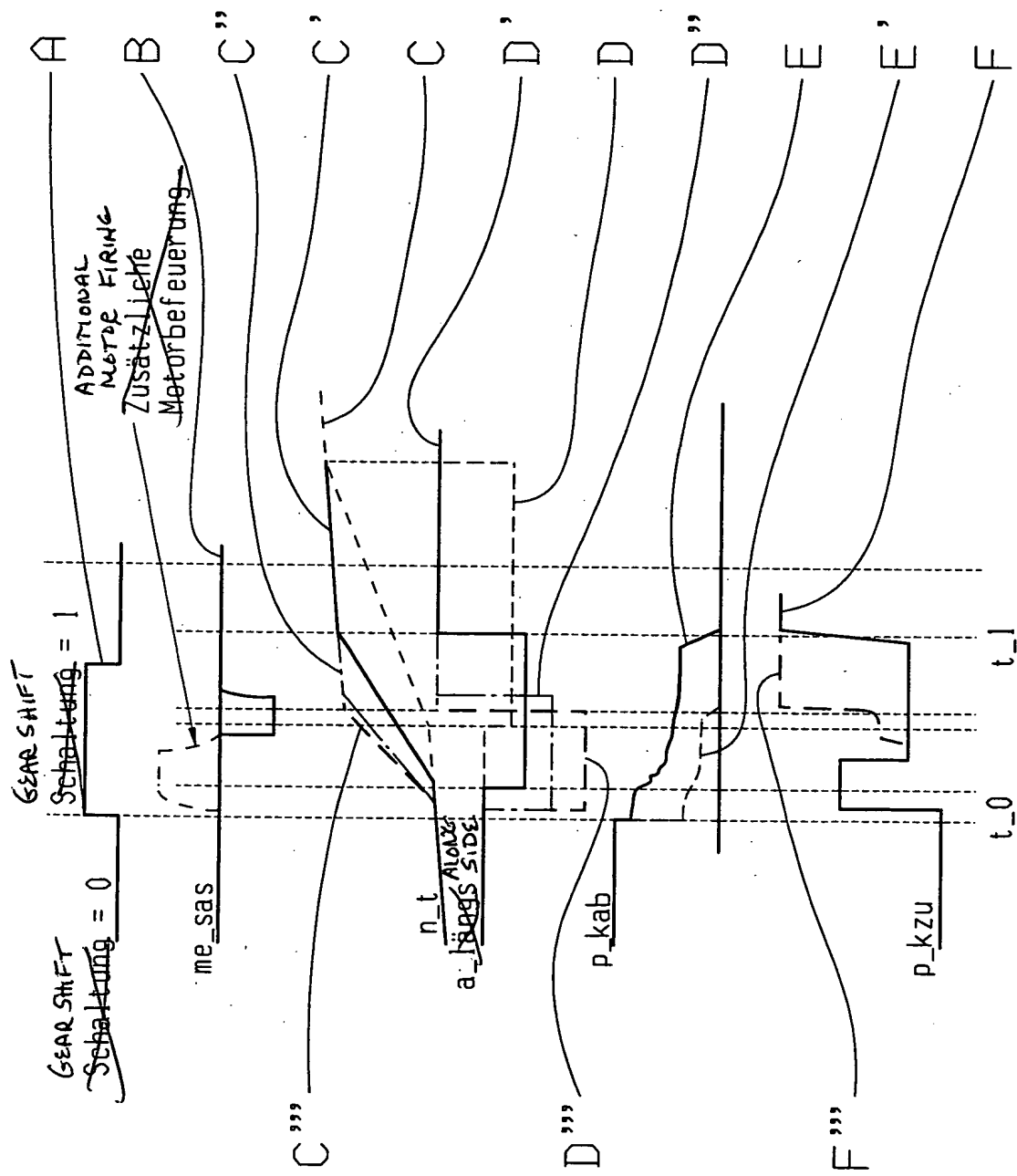


~~ZF 8700 S~~

~~03-10-08~~

4 / 4

Fig. 4





[001]      METHOD FOR INCREASING THE SPONTANEITY OF OVERLAPPING  
                  SHIFTING OPERATIONS IN AN AUTOMATIC TRANSMISSION

[002]      This application is a national stage completion of PCT/EP2004/014131 filed      ♦♦  
                  December 11, 2004 which claims priority from German Application Serial      ♦♦  
                  No. 10 2004 001 381.0 filed January 9, 2004.      ♦♦

[003]      FIELD OF THE INVENTION      ♦♦

[004]      The invention at hand concerns a procedure for increasing the spontaneity  
                  of the crossover of gearshifts of an automobile ~~in accordance with the preamble~~      ♦♦  
                  ~~of the patent claim 1.~~      ♦♦

[005]      BACKGROUND OF THE INVENTION      ♦♦

[006]      The always rising demands for the functionality of the automatic  
                  transmission through the requirement for more spontaneity, the ever growing  
                  number of gears to be switched, the use-optimized design of the automatic  
                  transmission with greater portions of the driving in the high gears as well as the  
                  large number of gearshifts in to be executed in slowing down the vehicle to  
                  standstill, lead to the fact that gears of an automatic transmission are to be shifted  
                  ever more rapidly and frequently in succession.

[007]      With automatic transmissions, which can include a converter with which  
                  gearshifts are executed by way of a crossover gearshift of two clutches or  
                  switching elements, if a gearshift is required, a clutch must be hydraulically  
                  disengaged and another clutch must be engaged on, whereby dead time and  
                  delays here arise, which are perceived as unpleasant.

[008]      In addition, with gearshifts in the motor braking a delay of the vehicle  
                  occurs, which is caused by the additional demand for kinetic energy for the  
                  acceleration of the rotator masses of the motor and transmission during the gear  
                  change.

[009]      In the Applicant's DE 199 55 987 A1, it is proposed, for increasing the  
                  readiness upon a gearshift, to regularly fuel the motor of the vehicle in the motor



braking during the transition from a lower to a higher gear, i.e., in a gearshift; in this manner the energy needed for acceleration can be summoned up for the rotator masses by the motor itself.

[010] Thus, the task forms the basis of the invention at hand, starting from the cited state of the art, to specify a procedure for increasing the readiness of crossover shifts in an automatic transmission, which considerably shortens the reaction times of the gearshifts, in particular in the motor braking and in the part load operation.

[011] ~~———— This problem is solved by the characteristics of the patent claim 1. Further designs and variants emerge from among the claims.~~

[012] SUMMARY OF THE INVENTION

[013] Thus, it is proposed for increasing the readiness of a crossover shift in an automatic transmission, upon a switching command or immediately afterwards, to force a motor firing by the gearbox, through which a snatch operation of the disengaging clutch or the switching element or an increase of the rotational speed-gradients (turbine revolution speed) or a combination of both measures is achieved, even though the release pressure switch of the disengaging clutch has not yet advanced so far that the clutch would open or the rotational speed-gradients would be allowed.

[014] In this connection, additional motor fueling can occur both via the presetting of a set rotation speed to be employed and via the presetting of a set motor torque to be employed by the gearbox system.

[015] According to the invention, this approach is applicable in each case up to the maximum achievable full-load curve, however, only a part of the available excess potential can also be used in which this depends on the extent of the increase in readiness to be achieved. The presetting can also be issued through the software parts outside of the transmission system which, however, communicate directly via communication interfaces with the switching procedure software.



- [016] Through the conception, according to the invention, both an improvement in the reaction time in the gearshift and an increase in the rotational speed gradient during the gearshift occurs, which leads to a shortening of the contact time and with it of the gear-changing overall. For the driver, this leads thus to a more direct reaction in his drive input and overall in the interplay with the shortened gearshifting to a more spontaneous and sporty impression of the vehicle. A smaller surplus load of the switching element is deliberately put up with, in order to achieve an increase in the readiness.
- [017] The opening of the switching element, which keeps the revolution speed at the old synchronous speed, is monitored in this connection for the protection of an unintentional transfer of the additional motor fueling required by the transmission system to the output, in which the motor fueling is interrupted, if an unintentional transfer occurs.
- [018] In addition, the opening of this clutch or of the switching element must take place up to a defined time after the start of the additional motor fueling and a corresponding rotational speed gradient must also subsequently be set in a new synchronous speed direction. This can also be assured through the monitoring of a continuously and, to a certain extent, decreasing rotation speed difference to a new synchronous speed. Furthermore, in accordance with the invention the additional motor fueling through the gearbox system, if a further gear-shift is not produced, may not be present beyond a certain duration beyond the achievement of a new synchronous speed.
- [019] According to the invention, via different production of the torque signals for the components of the switching procedure, it can be responsive to the correct execution of the additional motor fueling. Thus, if the additional motor fueling actually executed is transferred in the torque input quantity for the clutch to be switched or the switching element to be switched, the clutch to be switched can respond to an additional motor fueling possibly not executed for certain reasons and can facilitate the achievement of the synchronous speed through a pressure increase.



[020] For the disengaging clutch, according to the invention, the additional motor fueling actually executed is not transferred or it is accessed in the torque quantities corresponding to the load status of the driver, since otherwise the gain through the additional motor fueling is reduced again by a pressure reaction in the disengaging clutch.

[021] In the framework of further variations of the procedures, according to the invention, further enhancement possibilities for readiness arise from the combination of measures such as, for example, additional motor fueling, pressure drop in the disengaging clutch and pressure increase in the engaging clutch with corresponding effects on the acceleration processes and the comfort performance.

[022] BRIEF DESCRIPTION OF THE DRAWINGS

~~[023] The procedure pursuant to the invention is exemplified in more detail by means of the following attached figures. We see~~

[023] The invention will now be described, by way of example, with reference to the accompanying drawings in which:

[024] FIG. 1 is a diagram of the process of the revolution speeds and the pressures in a gearshift in the part load operation according to state of the art technology;

[025] FIG. 2 is a diagram of the process of the revolution speeds and the pressures in a gearshift in the part load operation in accordance with the invention at hand;

[026] FIG. 3 is a diagram of the process of the revolution speeds and the pressures in a gearshift in the part load operation in accordance with a variant of the invention at hand, and

[027] FIG. 4 is a diagram of the process of the revolution speeds and the pressures in a gearshift in the part load operation in accordance with a further variant of the invention at hand.

[028] DETAILED DESCRIPTION OF THE INVENTION



[029] In FIG. 1, curve A corresponds to the process of the switching signal, i.e., at the point in time  $t_0$  the gearshift (shift-in) is initiated; curve B corresponds to the current motor torque and curve C corresponds to the gearbox input revolution speed (turbine revolution speed  $n_t$ ). Furthermore, the process of the longitudinal acceleration of the vehicle is portrayed; after the gearshift, the acceleration is increased. The pressure progressions of the disengaging clutch or of the disengaging switching element and of the engaging switching element are expressed by curve E or F. According to FIG. 1, the pressure of the engaging clutch is increased in a stepwise manner during the gearshift at the outset for a rapid filling; subsequently a decline in the filling balance pressure follows; followed by a ramp-shaped rise in pressure ("closing ramp"), even beyond the synchronous point  $t_1$ .

[030] From FIG. 1, it emerges, that the gearshift without the motor fueling, according to the invention, reaches the synchronous point at the point in time  $t_1$  through the torque assumption of the switching on clutch. In accordance with the invention, the switching time can be shortened significantly as a motor firing is provided, so that a snatch operation of the clutch or of the switching element or an increase of the rotational speed gradient or a combination of both measures is obtained.

[031] This is illustrated in FIG. 2: the motor torque is increased immediately after the switching command for a defined time or rotation speed difference or for a defined time before achievement of the new synchronous point. This results in a faster opening of the disengaging switching element and, consequently, for an improvement in the switching time and for a shortening of the reaction time, as shown in FIG. 2, and also in the comparison between FIGS. 1 and 2. The motor fueling can also occur via the presetting of a set rotation speed to be employed. Furthermore, a subsequent motor torque reduction for the synchronization of the gearshift is portrayed in FIGS. 1 and 2.

[032] Through the motor fueling, according to the invention, an increase of the rotational speed gradient is also obtained. This is illustrated in the comparison of curves C and C' in which curve C' represents the rotational speed progression with



motor fueling. As shown in FIG. 2, the reaction of the gearbox input rotational speed  $n_t$  occurs substantially earlier in comparison to the state of the art technology. Moreover, the synchronous revolution speed is attained earlier, so that the reaction and switching time is shortened as labeled accordingly in FIG. 2.

[033] According to the invention, if the additional motor fueling actually executed is transferred in the torque input quantities for the clutch to be switched, the engaging clutch can react to an additional motor fueling possibly not executed also for certain reasons and additionally can facilitate the achievement of the synchronous revolution speed through a pressure increase. This is illustrated by the curve  $F'$  in FIG. 2. The process of the gearbox input rotational speed  $n_t$  appearing through this is denoted by  $C''$ . With this process, an improvement in the readiness takes place only through the achieved shortening of the switching time as a result of the steep rotational speed gradient.

[034] According to the invention, in addition to the motor fueling a pressure backup of the disengaging switching element occurs, as shown in the example of FIG. 3 (curve  $E'$ ), the pressure is hereby reduced in the disengaging switching element, so that the opening of the same is accelerated. This results also in a shortening of the reaction time and the switching time, as is shown in the comparison of the turbine revolution speed  $C''$ . With  $C'$ , the revolution speed process is hereby denoted without the additional pressure decline in the disengaging switching element and with  $C$  of the corresponding process without motor fueling and pressure decline.

[035] A further variant of the procedure, according to the invention, for an increase in the readiness, envisions that in addition to the motor fueling, the pressure is reduced in the switching off switching element and the pressure is increased in the engaging switching element, as exemplified in FIG. 4. In this connection, the pressure process of the switching on clutch is represented as curve  $F'''$ . Through this measure the reaction time is further reduced and also the synchronous point  $t_1$  is attained earlier as is to be inferred from the revolution speed process  $C'''$ .